

FUNCTIONAL PRODUCTS INC.

Innovative Chemistry for Lubricants

Technical Data Sheet

FUNCTIONAL MH-7500

Methacrylate-based Viscosity Index Improver for Hydraulic Fluid and Gear Oil

APPLICATION:

FUNCTIONAL MH-7500 is a liquid-form polyalkylmethacrylate viscosity modifier that offers high thickening efficiency. **FUNCTIONAL MH-7500** has been specifically formulated to provide additional VI improvement, demulsibility, and pour point depressancy.

COMPOSITION:

FUNCTIONAL MH-7500 is a blend of polyalkylmethacrylates and highly refined mineral oil.

Typical Properties	
Lbs per Gallon (ASTM D 1475)	7.5
Specific Gravity	0.90
Kinematic Viscosity (ASTM D 445), cSt	1600 at 100 °C
Thickening Efficiency (10% in ISO 32)	19.4 cSt at 100 °C
PSSI (5% in 150N, ASTM D 6278)	54%
Sonic Shear (ASTM D5621, 3.7% in 150N)	75%
Flash Point (ASTM D 92)	>150°C
Color (ASTM D 1500)	< 2.0

TREATMENT LEVEL:

Typical treatment level for methacrylate-based viscosity modifiers ranges from 5 to 10% for hydraulic fluids.

3.0 wt% **FUNCTIONAL MH-7500** will increase an ISO 32 oil to ISO 46.

FUNCTIONAL MH-7500 Treat Level vs. Viscosity @ 100°C, cSt

wt% Treat	100N Oil (ISO 22)	150N Oil (ISO 32)	200N Oil (ISO 46)	350N Oil (ISO 68)
0%	3.9	5.4	6.5	8.3
10%	15.7	19.4	23.0	28.8

HANDLING:

FUNCTIONAL MH-7500 should be warmed to about 50°C (120°F) to facilitate pumping and handling. The base oil should be heated to 60-80°C (140-180°F) during blending to allow for good mixing. Mixing time will vary with equipment but is typically at least one hour. Safe handling precautions are the same as those to be taken with base oil; see the current Safety Data Sheet.

This Technical Data Sheet and the Safety Data Sheet contain information believed to be accurate and reliable. No warranty is made, however, to information beyond the control of FUNCTIONAL PRODUCTS INC. The engineering and management personnel of the user are responsible for determining the suitability of this or any product for any specific application, and this information is offered to them for that purpose.

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